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DSI 9819-011
Job Sheet 195574



Part No: DSI 9819-011

Job Qty: 4 pcs

Part Name: Basket Strut Upgrade



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/27/19

Job Tracking No:

Due Date: 6/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *over 16686*

Note: DSI9819 REV.A IPP REV:A 19.01.30 NEW ISSUE DD VERF:JFS IPP REV:B 19.03.20 NEW PRELIM REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	6/28/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							→ Packaging 1 - 3 <i>o.e</i>	<i>7-10-2019</i>	
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S197196



Part: DSI 9819-011

Job No: 195574

Serial No/Batch: S197196

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH13-22- Issue 2, FAA STC SR03353NY 16/09/20, EASA S1

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				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	4 pcs	6/28/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	DAS
				QC 4 - 9	75
				QC 4 - 46	9-89
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	JUL 10 2019
130 Packaging 3-1 - Stock - B4B	4 pcs	6/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	DAS
				Packaging 3 - 9 - B4B	75
				Packaging 3 - 10 - B4B	9-89
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	JUL 10 2019
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	4 pcs	6/28/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21
					9-89
140 QC 21 - FG	4 pcs	6/28/19	0.00 0.00	QC 21 - FG - 21	JUL 10 2019
				QC 21 - FG - 70	
Part Op 110 - (Pick Kit)					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					
130 - Identify and pack for shipping as per PPP DSI 9819-011 Location: _____					
135 - Photocopy blue file and create labels as per PPP DSI 9819-011 chg 001					
140 - (QC21- Final Inspection - Work Order Release)					

Master Unit No 010700

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A ST349	Bolt	8 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S112900 ✓
AN310-4	Nut FP 001 ✓	4 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S156896 ✓
AN4-13	Bolt ME22	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	107936 ✓
D5705-041	Strut Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S196311 ✓
D5705-5	Spacer	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	S195672 ✓
D5706-041	Bracket Assembly	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S197139 ✓
D5706-3 ST181	Bracket	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S188614 ✓
D5708-1	Clip 6A132	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S185613 ✓
MS21042L3	Nut ST303	8 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S199299 ✓
MS24665-212	Cotter Pin ST289	4 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	F125044 ✓
NAS1149D0363J	Washer ST263	16 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S176545 ✓
NAS1149D0463J	Washer ST264	4 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S174671 ✓
NAS1149FN632P	Washer ST264	8 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S193142 ✓
NAS1738B-4-2	Blind Rivet ME22	4 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	119309 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-14A	8	233	0
	AN310-4	4	130	0
	AN4-13	4	97	0
	D5705-041	4	0	0
	D5705-5	8	10	0
	D5706-041	4	1	0
	D5706-3	4	1	0
	D5708-1	4	9	0
	MS21042L3	8	2,198	0
	MS24665-212	4	115	0
	NAS1149D0363J	16	1,582	0
	NAS1149D0463J	4	3,545	0
	NAS1149FN632P	8	51	0
	NAS1738B-4-2	4	87	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

4.0 Updated Parts List

For D117-837-011 @ CHG 007, Parts List in ICA-D117-837 and IIN-D117-837 should be updated as follows:

Qty -011	Part Number	Description
X	D117-837-011	HELI-UTILITY-BASKET, LH/RH
1	D117-837-111	BASKET PROVISION MOUNTING KIT
1	D4784-011	BASKET ASSEMBLY, HEAVY DUTY, LH/RH
4	D5106-041	BRACKET ASSEMBLY
4	D5253-1	SHIM
1	D5705-041	STRUT ASSEMBLY (REPLACES D5203-041)
2	D5705-5	SPACER
1	D5706-041	BRACKET ASSY (REPLACES D5204-1)
1	D5706-3	BRACKET (REPLACES D5205-1)
1	D5708-1	CLIP
2	AN3-14A	BOLT
1	AN310-4	NUT, CASTELLATED
4	AN4-12A	BOLT
1	AN4-13	BOLT
4	AN4-13A	BOLT
2	MS21042L3	NUT
4	MS21042L4	NUT
1	MS24665-212	COTTER PIN
4	NAS1149D0363J	WASHER
8	NAS1149D0416J	WASHER
1	NAS1149D0463J	WASHER
1	NAS1149F0832P	WASHER
2	NAS1149FN632P	WASHER
1	NAS1738B-4-2	RIVET

For D117-837-011 @ CHG 006, the DSI 9819-011 Basket Strut Upgrade is available from Dart.

Qty -011	Part Number	Description
X	DSI 9819-011	BASKET STRUT UPGRADE
1	D5705-041	STRUT ASSEMBLY (REPLACES D5203-041)
2	D5705-5	SPACER
1	D5706-041	BRACKET ASSY (REPLACES D5204-1)
1	D5706-3	BRACKET (REPLACES D5205-1)
1	D5708-1	CLIP
2	AN3-14A	BOLT
1	AN310-4	NUT, CASTELLATED
1	AN4-13	BOLT
2	MS21042L3	NUT
1	MS24665-212	COTTER PIN
4	NAS1149D0363J	WASHER
1	NAS1149D0463J	WASHER
2	NAS1149FN632P	WASHER
1	NAS1738B-4-2	RIVET

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9819	SHEET 2 OF 7
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	BASKET STRUT UPGRADE	NTS
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